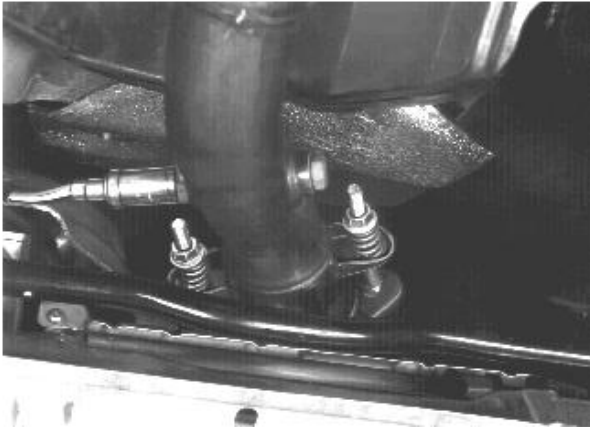


Replacing exhaust manifold

Slacken off front exhaust pipe

Remove nuts at flange joins at manifold.
Remove carriage bolts.



Remove the exhaust manifold

Remove two heat deflector plates from manifold.
Remove manifold from studs.
Turn manifold 90° to the right and lift up.
Check gasket face to cylinder head

Caution! Applies to cars with air conditioning (A/C): Do not damage the pressure switch (Pressostat) on the air conditioning (A/C) pipe.

Note! Studs should always be secured with strong thread seal, P/N 1161076-5, when installed.



Install exhaust manifold

Install manifold Use **new** gaskets.
Locate the front exhaust pipe to the manifold with carriage bolts.
Tighten manifold to cylinder head. Torque to **25 Nm**.
Reinstall the heat deflector plates.
Tighten the front exhaust pipe to the manifold, Use copper paste on the copper bolts. The nuts should be tightened to the top of the thread. Do not tighten more than **10 Nm**.

Note! Do not forget to install the springs and washers as well as the two exhaust pipe nuts.

