# Front wheel hub, replacing

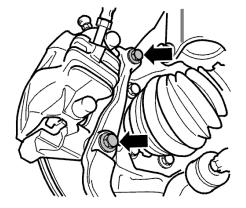
Special tools: <u>951 2050</u>

#### Removal

# Removing brake calipers

#### Remove:

- the wheel
- the brake caliper and limiter screws.
  Hang the caliper up using a piece of wire.



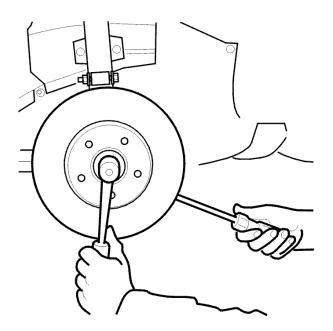
# Removing the drive shaft

#### Remove:

- the drive shaft screw. Use a screwdriver as a counterhold on the brake disc
- the locating pin holding the brake disc
- the brake disc.

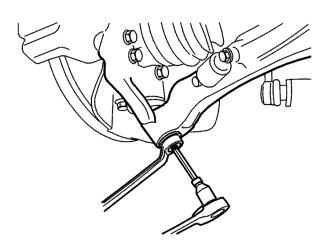
Slacken off the end of the drive shaft in the hub by knocking the drive shaft into the hub approximately **10–15 mm**.

Use a rubber or copper mallet.



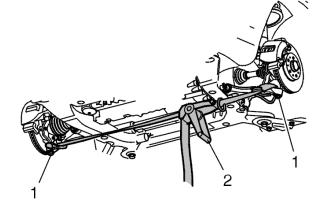
#### **Exposing the control arm**

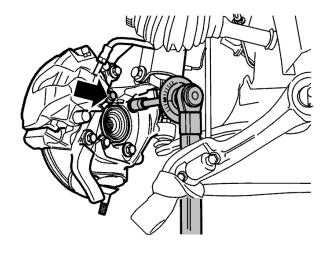
Remove the nut holding the control arm. Use a Torx spanner as a counterhold.

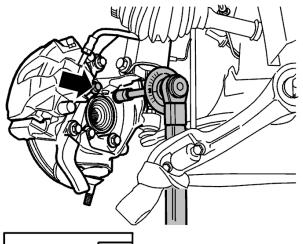


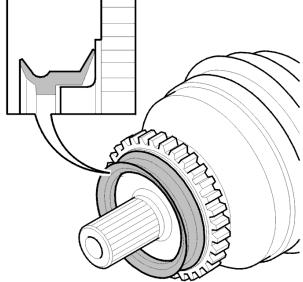
Warning! Ensure that the tension strap is correctly secured in the control arms.

- Pull down the control arm (1) using the tension strap (2)
- Release the spring strut from the control arm.









# Removing the drive shaft

- Remove the drive shaft. Knock the drive shaft out using a brass drift. Hang the drive shaft as illustrated
- Secure the spring strut in position
- Remove the 4 screws for the hub.

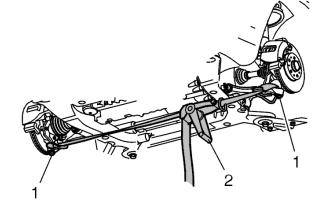
# Installation

# Installing the hub

- Install the hub. Use new screws
- Tighten crosswise to 20 Nm
- Then tighten to 65 Nm
- Angle-tighten  $60^{\circ}$ . Use bevel protractor  $\underline{951\ 2050}$  .

Turn in the spring strut and position the drive shaft in the hub.

Note! Check that the seal is not worn or damaged.

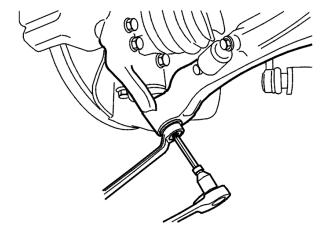




- Align the ball joint in the control arm
- Note! Be very careful when releasing the tension strap.

- Install the screw loosely on the drive shaft. Use a new

- Release the control arm slowly using the tension strap.

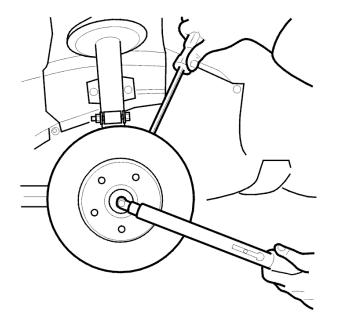


# Installing the ball joint

Install a new nut on the ball joint.

Note! The ball joint must not rotate. Use a Torx spanner as a counterhold so that the rubber boot is not damaged.

Tighten to 80 Nm.



# Installing the brake disc

Install the brake disc.

Tighten the brake disc locating pin. Tighten to 8 Nm.

Note! Ensure that the brake disc and wheel rim hub mating surfaces are clean.

Tighten the new drive shaft screw. See <u>Tightening</u> <u>torque</u>.

Use bevel protractor 951 2050.



- Install the brake caliper and the limiter
- Use new screws
- Tighten to 100 Nm
- Install the wheel. See Installing wheels .

